



Notes:

1. 1" Tri-Clamp Sanitary Clamp Style Ends
2. Attaches to Standard 1" Clamp Style [Tri-Clamp or Equal] Heavy Wall Tank Welding Ferrules.
3. Maximum Standard Pressure Rating: 150PSIG
4. Maximum Standard Temperature Rating: 500°F
5. Standard Lens Ring Housing: T316 Stainless Steel
6. Standard Lens Material: Tempered Borosilicate [Non-Glass Materials available upon request]
7. Tank Welding Ferrule, Clamp and Seal Gaskets Supplied by Others or Separately.

UNLESS OTHERWISE NOTED:
 DIMENSIONS ARE IN INCHES
 DIMENSIONS SYMMETRICAL ABOUT
 CENTERLINES.
 BREAK CORNERS.
 REMOVE BURRS.
 CAST FILLET RADII: 1/8"R
 CAST CORNER RADII: 1/16"R

UNLESS OTHERWISE NOTED
 MACHINING TOLERANCES:
 FRACTIONS ± 1/64"
 DECIMALS ± 0.010"
 ANGLES ± 1/2°
 FINISH, Ra 125 μ IN
 ◎, ⊥, //, ◻, ○ WITHIN 1/64 FIM



P/N: 1-1/2"SVTC/316L/TBS
 1-1/2"Ø SANITARY CLAMP-STYLE SIGHT GLASS

THIS DRAWING IS THE SOLE PROPERTY OF THE PAPAILIAS COMPANY, INC. AND NEITHER THE DOCUMENT NOR THE INFORMATION CONTAINED HEREIN SHALL BE COPIED, REPRODUCED, DISCLOSED OR TRANSFERRED, EXCEPT AS AUTHORIZED IN WRITING.

DRAWN:	GCP	12/08/06	SIZE	CODE IDENT. NO.	DRAWING NO.	REV
CHKED:	RPS	12/08/06	A	1Z740	01J038D2	0
APPRED:	RPS	12/08/06	SCALE: 1.5:1	WGT: 3 LBS (1 KGS)	SHEET 1 OF 1	